



Full automatic EVA injection moulding machine



Note :

Due to keeping innovation, the specification and Machine pictures or color are subject to alteration without notice!



Use and character:

- 1.Low operation height. Proper height of control platform fits the body engineering.
- 2.Hydraulic cushion balance equipment: moulds thickness can be compensated for max.3mm on each mould station to save mould adjusting time.
- 3.Increased mould opening stroke 360mm, mould thickness 100-250mm can be adjusted stepless.
- 4.Rapid mould opening, acted by toggle mechanism, it opens the mould immediately.
- 5.Speedy movable injector , driven by linear-guideway allowing speedy moving and precise positioning.
- 6.The data is calculated by the PLC/PC, made the energy precisely controlled.
- 7.Save energy design\Efficient vacuuming system\Hydraulic accumulator\Efficient material for keeping from heating\ No need water circulation for mould station \ Ensure constant temperature\Low power.

使用材料 : EVA

产品 : 各式EVA制品

Suitable material: EVA

Produce: various kinds of EVA products

项目Items	单位Units	KR9504-L2	KR9506-L2	KR9508-L2
加工原料 Material	Kind	EVA	EVA	EVA
工作站数 Work stations	stations	4	6	8
合模压力 Mold clamping pressure	T	180	180	180
模板尺寸 Mold size	mm	290X500X2	290X500X2	290X500X2
开模行程 opening stroke of mould	mm	360	360	360
螺杆直径 Diameter of screw	mm	Φ55	Φ55	Φ55
最大射出量 Max.injection capacity(Max.)	g	950	950	950
射出压力 Injection pressure	kg/cm ²	1000	1000	1000
射出速度 Injection speed	cm/sel	10	10	10
螺杆转速 Rotate speed of the screw	R.P.M	0-165	0-165	0-165
料管温控段数 Temperature control	point	4	4	4
料管加热功率 Power of heating barrel	kw	13.1	13.1	13.1
模具加热功率Power of heating pate	kw	48	72	96
总用电量 Total electricity	kw	94.6	118.8	142.6
用油量 Oil tank size	L	1000	1000	1000
机器尺寸 Dimension (L×W×H)	M	6x4x2.7	8x4x2.7	10x4x2.7
机器重量 Machine weight	T	23	29.5	33

上述资料仅供参考，如因设计与制造上的需要变更规格、尺寸、则不另行通知！
Specifications are subject to change request without notice for improvement !

